## Part \# 18-008 CRF150R ‘Radiator Braces’ Installation Instructions

1. Remove both the left and right radiator shrouds.
2. Remove both stock gas tank mounting bolts and washers.
3. Identify the Left Side and the Right Side tank brackets as shown.
4. Install the Left Side tank bracket using the supplied $6 \times 45 \mathrm{~mm}$ bolt. Note that the large washer goes behind the tank bracket. Start bolt but leave loose for now. Repeat on right side.
5. Remove left side plastic louver and trim off the top locating lug with either a razor blade or wire cutters. Make sure that the entire lug is cut off flush. Re-install plastic louver onto radiator and drill a $5 / 16$ " hole where the lug used to be. Use the radiator flange as a guide to identify where the hole needs to be drilled. Repeat on the right side.
6. Locate a supplied $6 \times 16 \mathrm{~mm}$ bolt, two washers and a 6 mm nylock nut. Place left side radiator brace into position. Install the bolt (with a washer on it) through the radiator brace, the radiator flange, and through the new hole that you drilled. Place a washer onto the bolt on the backside of the louver and start the nylock nut. Leave loose for now. Repeat on right side.
7. Locate the four supplied $6 \times 14 \mathrm{~mm}$ bolts and the aluminum rod. Position the rod in between the Left and Right tank brackets and insert two of the bolts through the radiator braces, tank bracket lower holes and thread them into each end of the rod. Leave loose. Insert the two remaining bolts through the upper holes in the radiator braces, tank bracket upper holes and into the threaded nutserts.
8. Adjust left side radiator brace into position making sure that it is centered on the lower radiator shroud mounting hole located on the radiator flange. Temporarily place the radiator shroud into position to confirm the radiator brace assembly mates with the shroud's mount holes. Adjust assembly if necessary.
Once confirmed, tighten the tank mount bolt and all three of the 6 mm bolts for the left side. Repeat on right side.
9. Using the stock radiator shroud bolts re-install both left and right shrouds. You're done!

